



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Trade name or designation of the mixture	High Gloss PLA
Registration number	
Synonyms	None.
Issue date	28-May-2019
Revision date	28-May-2019
Version number	01

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses	3D printer filament
Uses advised against	None known.

1.3. Details of the supplier of the safety data sheet

Supplier

Company name	Formfutura BV
Address	Groenestraat 215, 6531 HH Nijmegen, The Netherlands
Division	
Telephone	+31 (0)85 743 4000 (Office hours Mo. - Fr. 09:00 - 17:00 CET)
e-mail	product.compliance@formfutura.com
Contact person	Product compliance

1.4. Emergency telephone number	+31 (0)30 274 8888, only for the doctor National Poison Information Center Utrecht, The Netherlands
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

The mixture has been assessed and/or tested for its physical, health and environmental hazards and the following classification applies.

Classification according to Regulation (EC) No 1272/2008 as amended

This mixture does not meet the criteria for classification according to Regulation (EC) 1272/2008 as amended.

Hazard summary	Not available.
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2.2. Label elements

Label according to Regulation (EC) No. 1272/2008 as amended

Hazard pictograms	None.
Signal word	None.
Hazard statements	The mixture does not meet the criteria for classification.

Precautionary statements

Prevention	Not available.
Response	Not available.
Storage	Not available.
Disposal	Not available.

Supplemental label information None.

2.3. Other hazards	Not a PBT or vPvB substance or mixture.
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SECTION 3: Composition/information on ingredients

3.2. Mixtures

General information

Chemical name	%	CAS-No. / EC No.	REACH Registration No.	Index No.	Notes
Polylactic acid	> 75	-			
Trade secret	< 25	-	-	-	
Classification:	None.				

Composition comments The full text for all H statements is displayed in section 16.



SECTION 4: First aid measures

General information	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.
4.1. Description of first aid measures	
Inhalation	Not likely, due to the form of the product. If exposed to excessive levels of dusts or fumes, remove to fresh air and get medical attention if cough or other symptoms develop.
Skin contact	If burned by contact with hot material, cool molten material adhering to skin as quickly as possible with water, and see a physician for removal of adhering material and treatment of burn. Do not peel polymer from the skin.
Eye contact	Not likely, due to the form of the product. If hot product contacts eye, flush with water for at least 15 minutes and seek medical attention immediately.
Ingestion	Not likely, due to the form of the product.
4.2. Most important symptoms and effects, both acute and delayed	Exposure may cause temporary irritation, redness, or discomfort.
4.3. Indication of any immediate medical attention and special treatment needed	Treat symptomatically.

SECTION 5: Firefighting measures

General fire hazards	No unusual fire or explosion hazards noted.
5.1. Extinguishing media	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO ₂).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
5.2. Special hazards arising from the substance or mixture	During fire, gases hazardous to health may be formed.
5.3. Advice for firefighters	
Special protective equipment for firefighters	Self contained breathing apparatus and full protective clothing must be worn in case of fire.
Special fire fighting procedures	Move containers from fire area if you can do so without risk.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.
For emergency responders	Keep unnecessary personnel away. Use personal protection recommended in Section 8 of the SDS.
6.2. Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
6.3. Methods and material for containment and cleaning up	Sweep up or vacuum up spillage and collect in suitable container for disposal. For waste disposal, see section 13 of the SDS.
6.4. Reference to other sections	For personal protection, see section 8 of the SDS. For waste disposal, see section 13 of the SDS.

SECTION 7: Handling and storage

7.1. Precautions for safe handling	Observe good industrial hygiene practices.
7.2. Conditions for safe storage, including any incompatibilities	Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
7.3. Specific end use(s)	Not available.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters	
Occupational exposure limits	No exposure limits noted for ingredient(s).
Biological limit values	No biological exposure limits noted for the ingredient(s).
Recommended monitoring procedures	Follow standard monitoring procedures.



Derived no effect levels (DNELs) Not available.

Predicted no effect concentrations (PNECs) Not available.

8.2. Exposure controls

Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

General information Personal protection equipment should be chosen according to the CEN standards and in discussion with the supplier of the personal protective equipment.

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

- **Hand protection** Wear appropriate chemical resistant gloves.

- **Other** Wear suitable protective clothing.

Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards Wear appropriate thermal protective clothing, when necessary.

Hygiene measures Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

Environmental exposure controls Environmental manager must be informed of all major releases.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance

Physical state Solid.

Form Filament.

Colour Color depends on product specification.

Odour Slight.

Odour threshold Not available.

pH Not available.

Melting point/freezing point 84 - 230 °C

Initial boiling point and boiling range Not available.

Flash point Not available.

Evaporation rate Not available.

Flammability (solid, gas) Not available.

Upper/lower flammability or explosive limits

Flammability limit - lower (%) Not available.

Flammability limit - upper (%) Not available.

Vapour pressure Not available.

Vapour density Not available.

Relative density 1.2 - 1.3

Solubility(ies)

Solubility (water) Insoluble

Partition coefficient (n-octanol/water) Not available.

Auto-ignition temperature Not available.

Decomposition temperature > 230 °C

Viscosity Not available.

Explosive properties Not explosive.

Oxidising properties Not oxidising.



9.2. Other information No relevant additional information available.

SECTION 10: Stability and reactivity

10.1. Reactivity The product is stable and non reactive under normal conditions of use, storage and transport.

10.2. Chemical stability Material is stable under normal conditions.

10.3. Possibility of hazardous reactions No dangerous reaction known under conditions of normal use.

10.4. Conditions to avoid Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Avoid temperatures exceeding the decomposition temperature. Contact with incompatible materials.

10.5. Incompatible materials Strong oxidising agents.

10.6. Hazardous decomposition products No hazardous decomposition products are known.

SECTION 11: Toxicological information

General information Occupational exposure to the substance or mixture may cause adverse effects.

Information on likely routes of exposure

Inhalation Based on available data, the classification criteria are not met.

Skin contact Based on available data, the classification criteria are not met.

Eye contact Based on available data, the classification criteria are not met.

Ingestion May cause discomfort if swallowed. However, ingestion is not likely to be a primary route of occupational exposure.

Symptoms Exposure may cause temporary irritation, redness, or discomfort.

11.1. Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory sensitisation Based on available data, the classification criteria are not met.

Skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Hungary. 26/2000 EüM Ordinance on protection against and preventing risk relating to exposure to carcinogens at work (as amended)
Not listed.

Reproductive toxicity Based on available data, the classification criteria are not met.

Specific target organ toxicity - single exposure Based on available data, the classification criteria are not met.

Specific target organ toxicity - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

Mixture versus substance information No information available.

Other information This product has no known adverse effect on human health.

SECTION 12: Ecological information

12.1. Toxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

12.2. Persistence and degradability No data is available on the degradability of any ingredients in the mixture.

12.3. Bioaccumulative potential Not available.

Partition coefficient n-octanol/water (log Kow) Not available.

Bioconcentration factor (BCF) No data available.

12.4. Mobility in soil Not a PBT or vPvB substance or mixture. Not available.

12.5. Results of PBT and vPvB assessment No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

12.6. Other adverse effects



SECTION 13: Disposal considerations

13.1. Waste treatment methods

Residual waste	Dispose of in accordance with local regulations.
Contaminated packaging	Empty containers should be taken to an approved waste handling site for recycling or disposal.
EU waste code	The Waste code should be assigned in discussion between the user, the producer and the waste disposal company.
Disposal methods/information	Collect and reclaim or dispose in sealed containers at licensed waste disposal site.
Special precautions	Dispose in accordance with all applicable regulations.

SECTION 14: Transport information

ADR

14.1. 14.6.: Not regulated as dangerous goods.

RID

14.1. 14.6.: Not regulated as dangerous goods.

ADN

14.1. 14.6.: Not regulated as dangerous goods.

IATA

14.1. 14.6.: Not regulated as dangerous goods.

IMDG

14.1. 14.6.: Not regulated as dangerous goods.

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not applicable.

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer, Annex I and II, as amended

Not listed.

Regulation (EC) No. 850/2004 On persistent organic pollutants, Annex I as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 1 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 2 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex I, Part 3 as amended

Not listed.

Regulation (EU) No. 649/2012 concerning the export and import of dangerous chemicals, Annex V as amended

Not listed.

Regulation (EC) No. 166/2006 Annex II Pollutant Release and Transfer Registry, as amended

Not listed.

Regulation (EC) No. 1907/2006, REACH Article 59(10) Candidate List as currently published by ECHA

Not listed.

Authorisations

Regulation (EC) No. 1907/2006, REACH Annex XIV Substances subject to authorization, as amended

Not listed.

Restrictions on use

Regulation (EC) No. 1907/2006, REACH Annex XVII Substances subject to restriction on marketing and use as amended

Not listed.

Directive 2004/37/EC: on the protection of workers from the risks related to exposure to carcinogens and mutagens at work, as amended.

Not listed.

Other EU regulations

Directive 2012/18/EU on major accident hazards involving dangerous substances, as amended

Not listed.

Other regulations

The product is classified and labelled in accordance with Regulation (EC) 1272/2008 (CLP Regulation) as amended. This Safety Data Sheet complies with the requirements of Regulation (EC) No 1907/2006, as amended.



National regulations	Follow national regulation on the protection of workers from the risks of exposure to carcinogens and mutagens at work, in accordance with Directive 2004/37/EC.
15.2. Chemical safety assessment	No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

List of abbreviations	Not available.
References	Not available.
Information on evaluation method leading to the classification of mixture	The classification for health and environmental hazards is derived by a combination of calculation methods and test data, if available.
Full text of any H-statements not written out in full under Sections 2 to 15	None.
Revision information	None.
Training information	Follow training instructions when handling this material.
Disclaimer	This safety data sheet (SDS) is issued based on the latest reference, data etc currently available. The information in this SDS has been carefully assessed, but no guarantee is given for its accuracy. We cannot anticipate all conditions under which this product may be used. It is the user's responsibility to take appropriate safety measures for handling.

